

DART AEROSPACE LTD	Work Order:	18916
Description: Bearpaw Kit 19" x 16"	Part Number:	K10007
Drawing: K10007 rev. B	Qty:	1

Step	Location	Procedure	By	Date	qty
1	EXPEDITING	Issue Work Order	KA	03.03.07	1
2	EXPEDITING	Photocopy blue file: K10007 CHG-002 D559-011, D572-011, D638-011 D678-011 type labels per PPP K10007 (Bag Blue files separately)	CHG-002 CNC. 002 Wk 11 HA FOR RS	03-03-10	1
3	STORES	Pick: Qty Part Number Description Batch 4 D2182B050 Rubber cushion B18480 8 D2274 Radius block B18890 2 D2435 Bearpaw B13425/R6756 4 D2438 Clamp B18579 8 D2529 Washer B18539 8 AN4-15A Bolt M12207 8 AN4-17A Bolt M11045 16 AN960JD416 Washer M12620 8 MS21042L4 Nut (or -4) M11151 2 QS200M44S Clamp M13043	CB CB CB	03.03.17 03.03.17 03.03.17	1 1 1
4	QC	Inspect Level 4	LL	03.03.18	1
5	STORES	Package and Identify as per PPP K10007 Rev D	SB	03.03.19	1
6	EXPEDITING	Close Work Order None: ex 2435 Inspection Level 21 Cost / part: 187.60 54C 03/03/20 (1) 165.44	HA	03.03.20	-

Rev	Date	Change	Revised By	Approved
A	99.12.17	K10007 created for Bear paw kit (MPP 2000)	EC	
B	01.03.21	Added OH-58 paperwork (MPP 2092)	EC	
C	01.11.08	Revised Step 3 and Added Level 21	SM	EC

RELEASED

EC 01.11.09

Work Order:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Manuf / Design Mgr	Approval QC Inspector	

NCR		WORK ORDER NON-CONFORMANCE						
DATE	STEP	Description of NC section A	Initial	Corrective Action Section B	Sign & Date	Verification Section C	Approval Design Mgr	Approval QC Inspector

PAR#: _____ Fault Category: _____ DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. K10007	REV. B SHEET 1 OF 1
DATE 00.08.29		TITLE BEARPAW KIT 19" WIDE x 16" LONG SCALE NTS	
A	99.12.06	NEW ISSUE	
B	00.08.29	ADD D058-678-011	

THIS KIT CONTAINS PARTS AND PAPERWORK APPLICABLE TO THE FOLLOWING BEARPAW INSTALLATIONS:

AIRCRAFT	INSTALLATION
BELL 206A/B	D206-559-011
MD 500	D500-572-011
EC 120	D120-638-011
OH-58 A/A+/C	D058-678-011

THE FOLLOWING PARTS SHOULD BE USED PER THE RELEVANT DRAWINGS AND THE FOLLOWING TABLE (REF):

PART NUMBER	K10007	D206-559-011	D500-572-011	D120-638-011	D058-678-011
D2182B050	4	4	4	4	4
D2274	8	8	8	8	8
D2435	2	2	2	2	2
D2438	4	4	4	4	4
D2529	8	8	8	8	8
AN4-15A	8	8	8	8	8
AN4-17A	8	8			8
AN960JD416	16	16	8	16	8
MS21042L4(OR -4)	8	8	8	8	8
QS200M44S	2	2	2		2

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RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 18916

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Mar 07, 2003
03:24 pm

Work Order No : 0018916
Project Name : *K10007
Project For : WK311
Work Order Type : Main
Main WO Number :
House Part Number : *K10007
Description : Bearpaw Kit 19" x 16"
Manufactured : Yes
Amount Req'd : 1
Amount Done : 0
Start Date : 03-07-03
Est Finish Date : 03-13-03
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Margin : 0.000%
Actual Margin : 0.000%

\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00	0.00	0.00
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00	0.00	0.00
Production Cost	0.00	0.00	0.00	0.00	0.00
Testing Hours	0.00	0.00	0.00	0.00	0.00
Testing Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00	0.00	0.00
OverHead Cost	0.00	0.00	0.00	0.00	0.00
SubContract Hours	0.00	0.00	0.00	0.00	0.00
SubContract	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00	0.00	0.00
Misc.	0.00	0.00	0.00	0.00	0.00
Burden	0.00	0.00	0.00		
Total Cost	0.00	0.00	0.00		
Margin	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	0.00	0.00
Profits/(Loss)	0.00	0.00